SOLVENT-BASED ACRYLIC SEALER

20% SOLIDS CLEAR SEALER AND PROTECTOR FOR EXTERIOR CONCRETE

QUICK FACTS -

PRODUCT NAME	Solvent-Based Acrylic Sealer 20% Solids	
PACKAGING	1 gal. (3.79 L) can 5 gal. (18.9 L) pail	200.62
COVERAGE*	Varies upon substra coat (16.7 - 18.6m² mils cured.	ate: approximately $180 - 200 \text{ft}^2$ per gal., per per 3.8L , per coat) $8 - 8.9 \text{mils}$ wet; $1.6 - 1.8 \text{L}$
SOLIDS	20%	
APPEARANCE	Clear High Gloss cu	red, Clear wet
ODOR	Solvent	
WATER RESISTANCE	Excellent, beads wa	ater
MECHANICAL STABILITY	Excellent	
LIGHT STABILITY	Excellent	
DILUENT	Hydrocarbons	
VOC CONTENT	Under 600 g/L	
SHELF LIFE	Under normal, mo container	isture free conditions, 2 years in unopened
	Foot Traffic:	6 - 8 hours
CURE / SET TIME **	Vehicular Traffic:	72 hours
	Full Cure:	28 days
MANUFACTURER PART #	SKU # SKU #	/ 5-Gallon (18.9 L) Pail / 55-Gallon (208 L) Drum
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^{*}Coverage rate depends upon application and substrate

DESCRIPTION

A single-component, 20% acrylic solids, under 600 g/L, color enhancing, high gloss sealer developed for concrete or any cement based product. It is vapor permeable yet reduces the penetration of fluids into the surface. Super 20^{TM} will enhance the beauty, improve stain and abrasion resistance, and provide UV protection for driveways, garage floors, patios, brick pavers, walkways, pool decks, stucco, and concrete block.



SURFACE PREP

The principles for surface preparation for SUPER 20^{TM} are aligned with other coating systems placed on concrete or cement based overlays, the substrate must be:

- 1. Clean: The surface must be free of dust, dirt, oil, grease, paints, glues, non-acrylic sealers, curing agents, efflorescence, chemical contaminants, rust, algae, mildew and other foreign matter that may serve as a bond breaker or prevent proper adhesion. To remove coatings, paint, sealers, glue from concrete, etc. best results are achieved through diamond grinding or shot blasting.
- **2. Cured:** Any concrete must be sufficiently cured to have complete hydration; approximately 28 days depending on temperatures & humidity. Some cement-based products may cure sufficiently within 2-3 days.
- **3. Sound:** No system should be placed on concrete or cement-based products that are flaking or spalling. If the surface is delaminating, then diamond grinding, shot blasting, or other mechanical means should be used to remove the delaminating areas.
- **4. Profiled:** Proper profile should follow the standard established by the International Concrete Repair Institute (ICRI) Technical Guideline no. 03732 for Concrete Surface Profile (CSP). The established profile is categorized as CSP-1. The most common means to properly profile many concrete slabs (especially exterior slabs) is through the use a pressure washer equipped with a turbotip and SCR (see <u>SCR TDS</u>). In one step SCR profiles, cleans, and provides a measure of degreasing. Some concrete slabs that are hard troweled may require more aggressive profiling through diamond grinding or shot blasting. Some cement-based products do not require profiling.

Recoats

SUPER 20™ may serve as an excellent choice to reseal or refresh an existing decorative concrete project. The surface should be cleaned with a pressure washer and SCR (see <u>SCR TDS</u>).

 a) Any old, loose and flaky sealer that is still present must be removed.

- Chemically: <u>Fast-Strip Plus</u>, <u>Enviro-Strip</u> (see appropriate TDS), or other commercial stripper.
- Mechanically: diamond grinding or shot blasting
- b) This product should only recoat an existing solvent based acrylic. Determine a substrate's unknown existing sealer by placing a paper towel saturated with xylene over a small area. Cover the towel with plastic and allow it to remain in place for 15 minutes. Solvent based acrylic may feel slippery to the touch, but water based acrylic turns into a slimy mess that can be scraped off easily. c) Before recoating, prepare on-site a small test
- c) Before recoating, prepare on-site a small test area on the intended substrate to establish compatibility of solvents and avoid blistering and delamination.
- d) Recoat applications may be complete with a single coat, always evaluate surface to see if a second coat is needed. Best performance is achieved through thin coat(s).

TEMPERATURE/CURE

Avoid application on extremely cold or hot days or during wet, foggy weather.

Apply with ambient and surface temperatures ranging above 50°F (10°C) and below 90°F (32°C) and that will remain within ranges for at least 12 hours following application.

Do not apply outside if precipitation is forecast within 24 hours of application.

Substrate must be dry throughout all steps.

MIXING AND APPLICATION PLANNING

- 1. Product is flammable. When using for interior applications, turn off all fuel burning appliances and pilot lights.
- 2. Provide for ventilation so that vapors do not accumulate.
- 3. Select appropriate PPE (personal protection equipment). Use of a NIOSH approved respirator may be required. Refer to SDS.

Mask all areas requiring protection.

FIRST COAT



Rolling

- 1. Utilize a bucket grid to apply in a thin film.
- 2. Roller covers require a solvent resistant core.
- 3. The correct nap size varies due to texture. For example, ¾" is recommended for heavy textured patterns, while ¼" mohair is recommended for very smooth surfaces.
- 4. Do not allow puddling.
- 5. Exercise care to eliminate roller tracks through back rolling.

Airless Spraying

- 6. Airless sprayer should be capable of a minimum .5 gpm discharge.
- 7. Tip size should be approximately .015" .019" with 65° fan.
- 8. For horizontal surface utilize an 8" 10" extension.
- 9. Maintain a wet edge between passes.

Pump-up Sprayer

- 1. Select solvent resistant sprayer.
- 2. Select fan or cone tip as preferred that can pass 20% solids product.
- 3. Ensure sufficient tips on hand to allow clean-up that will not interrupt application.
- 4. If necessary, back roll sprayed area to lay product flat.

When first coat is able to be walked on, a second coat may be applied. Best protection is achieved through the application of two thin coats.

SECOND COAT

Applies identical to first coat. Allow 24 hours cure time prior to foot traffic. Allow 72 hours cure time prior to vehicular traffic.

SLIP RESISTANCE

Two recognized US agencies have issued directives on minimum coefficient of friction, OSHA (Occupational Safety and Health Administration) and Department of Justice through the ADA (Americans with Disabilities Act). ADA is the more stringent of the two. ADA directs that accessible walkways have a minimum coefficient of friction of 0.6. Ramps have been directed to be 0.8.

The applicator assumes the responsibility to meet these standards. Areas that may become wet, oily, or greasy require special attention. Refer to spec. sheets on SureGrip (Additive) and its accompanying coefficient of friction table.

SUITABILITY SAMPLE

Due to condition specific sites, always prepare an adequate number of test areas. Wear protection system and aesthetic suitability for products' intended use should be included. On site sample approval is especially critical on substantial, heavy traffic situation or custom coloration.

CLEAN UP

Before $SUPER\ 20^{\text{TM}}$ dries; spills and tools can be cleaned up with a solvent such as xylene or acetone.

DISPOSAL

Contact your local government household hazardous waste coordinator for information on disposal of unused product.

LIMITATION

For use by trained professionals that have read the complete SDS.

Product performs best upon a concrete slab that has no ponding or standing water. When masking, use caution while taping to a floor that is not completely cured, especially at edges, as delamination may occur.

Protect from metal wheel traffic and some furniture where point of contact may be damaging.

Chemicals used in tire manufacturing may be detrimental to all sealers from vehicular parking.

WARRANTY

Warranty of this product, when used according to the directions, is limited to refund of purchase price, or replacement of product (if defective), at manufactures/seller's option. SureCrete LLC shall not be liable for cost of labor or direct and/or incidental consequential damages.

CAUTIONS



KEEP OUT OF REACH OF CHILDREN. Product is flammable. Avoid sources of ignition. Keep areas ventilated to prevent the accumulation of vapors. Inhalation: Use NIOSH approved respirator for organic vapors. Skin Contact: Skin contact may cause irritation. Remove contaminated clothing and wash affected skin with soap and water. Launder clothing before reuse. If symptoms persist, seek medical attention. Eyes: Wear safety eye protection when applying. If contact occurs, flush eyes with water for 15 minutes, seek medical attention.

DESCRIPTIVE DATA

Appearance (cured)

Clear high gloss

Appearance (wet)

Clear

Water Resistance

Excellent, beads water

Mechanical Stability

Excellent

Light Stability

Excellent

Solids Diluent 20% Hydrocarbons

Odor

Solvent

Application Temperature

50°F - 90°F (10°C - 32°C)

VOC Content

Under 600 g/L

Dry Time

Dry to Touch

1 hour

Dry Foot Traffic

24 hours

Dry Vehicle Traffic

72 hours

TEST DATA

Test	ASTM (if applicable)	Results
Blush	4 hr. dry/18 hr. immersion	No blush
Adhesion	D-3359	
Dry Concrete		Excellent
Wet Concrete		Excellent
QUV Accelerated Weather Testing	G-53	250 hr. – no blistering, no yellowing
Abrasion Resistance		12.5 grams
Block Resistance	D-4946	Excellent
Heat Stability @120°F (49°C)	D-1849	Excellent
Film Formation @40°F (4°C)		Passed
Water Absorption		2.4 g/m³
Pencil Hardness	D-3363	НВ-Н
Hot Tire Pick-Up*		Passed*

Testing ASTM D-1308		
Transmission Fluid	Resistant	
Gasoline	Remove Immediately	
Formula 409	Resistant	
Motor Oil	Resistant	
Brake Fluid	Remove Immediately	

SAFETY DATA SHEETS

The following are links to all available safety data sheets related to this product: <u>Super 20 Safety</u> <u>Data Sheet (SDS)</u>

MANUFACTURER PART #'S

1 Gallon Can (3.79 L)

SKU# 55104069

5 Gallon Pail (18.9 L)

SKU# 55104001

CHEMICAL RESISTANCE

